

Manuli Swaging Diameters

HOSE	1/4"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
ROCKMASTER 1SC SWAGE DIA.	03300-04 16.5 mm	03300-06 19.7 mm	03300-08 23.2 mm						
ROCKMASTER 2SC SWAGE DIA.	03400-04 18.2 mm	03400-06 20.6 mm	03450-08 24.4 mm	03400-10 27.4 mm	03400-12 31.1 mm	03400-16 39.4 mm	03400-20 48.7mm	03400-24 56.2mm	03400-32 69mm
COMPACT FERRULE	03300-04 17 mm	03300-06 20.5 mm	03300-08 23.5 mm						
ROCKMASTER / 4SP SKIVE SWAGE DIA.	00910-04 24 mm 18.3 mm	00910-06 27 mm 22.8 mm	00910-08 28 mm 25.8 mm	00910-10 33 mm 28.8 mm			00920-20 48 mm 51.0 mm	00910-24 60 mm 59.5 mm	00910-32 61 mm 72.5 mm
MULTITEX R6 SWAGE DIA.	00830-04 15mm	00820-06 18.4mm	00820-08 22.6mm	00820-10 26.1mm	00820-12 29.7mm	00820-16 36.3mm			
GOLDEN ISO/35 (XTRAFLEX) EX-SKIVE SWAGE DIA.			00910-08 28.0 mm 25.1 mm	00910-10 33.0 mm 28.6 mm	00920-12 32.0 mm 33.3 mm	00930-16 42.0 mm 41.0 mm	← EXTERNAL SKIVE ONLY.		
R7 THERMOPLASTIC SWAGE DIA.	00830-04 14 mm	00820-06 17.8 mm	00820-08 22.8 mm	Tolerance + 0/-0.2					

Manuli Non-Skive Programme

05400 & 05500 → Spiralfit Insert
03500 → Standard Insert

HOSE	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
ROCKMASTER / 4SP SWAGE DIA.			05400-12 36.7 mm	05400-16 44.4 mm	05500-20 57.2 mm	05500-24 64.8 mm	
GOLDEN ISO / 42 XTRAFLEX 420 BAR SWAGE DIA.			05400-12 36.4mm	05400-16 44.1mm	05500-20 57.6mm		
GOLDEN ISO / 35 XTRAFLEX 350 BAR SWAGE DIA.		03500-08 27.1 mm	03500-10 30.3 mm	05400-12 36.2 mm	05400-16 43.9 mm	05400-20 51.8 mm	05500-24 65.2 mm 05500-32 79.3mm
GOLDEN ISO / 28 XTRAFLEX 280 BAR SWAGE DIA.				03500-12 34.6mm	03500-16 42.0mm		